



Twenty Years On: Current State of the Art in Commercialization and Applications of Quantum Cascade Lasers and Instruments

D. Arnone, M. Barre, B. Bird, L. Bromley, D. Caffey,
W. Chapman, V. Cook, S. Crivello, T. Day, P. Larson, A. Priest,
M. Pushkarsky, J. Rowlette, R. Shine, E. Takeuchi, M. Weida

Daylight Solutions, Inc.

15378 Avenue of Science, San Diego, CA, 92128

www.daylightsolutions.com

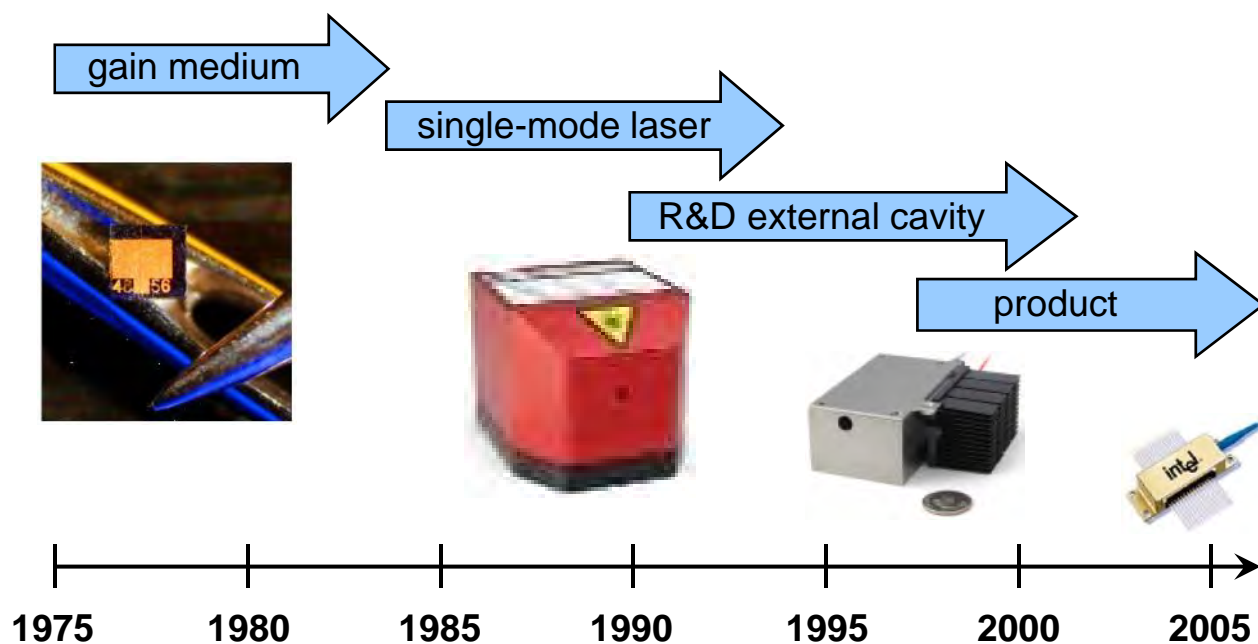


Outline

- Evolution of QCL Products
- Applications of QCL-Based Systems
- What's Next
- Summary



Semiconductor Diode Lasers - Timeline for Commercialization

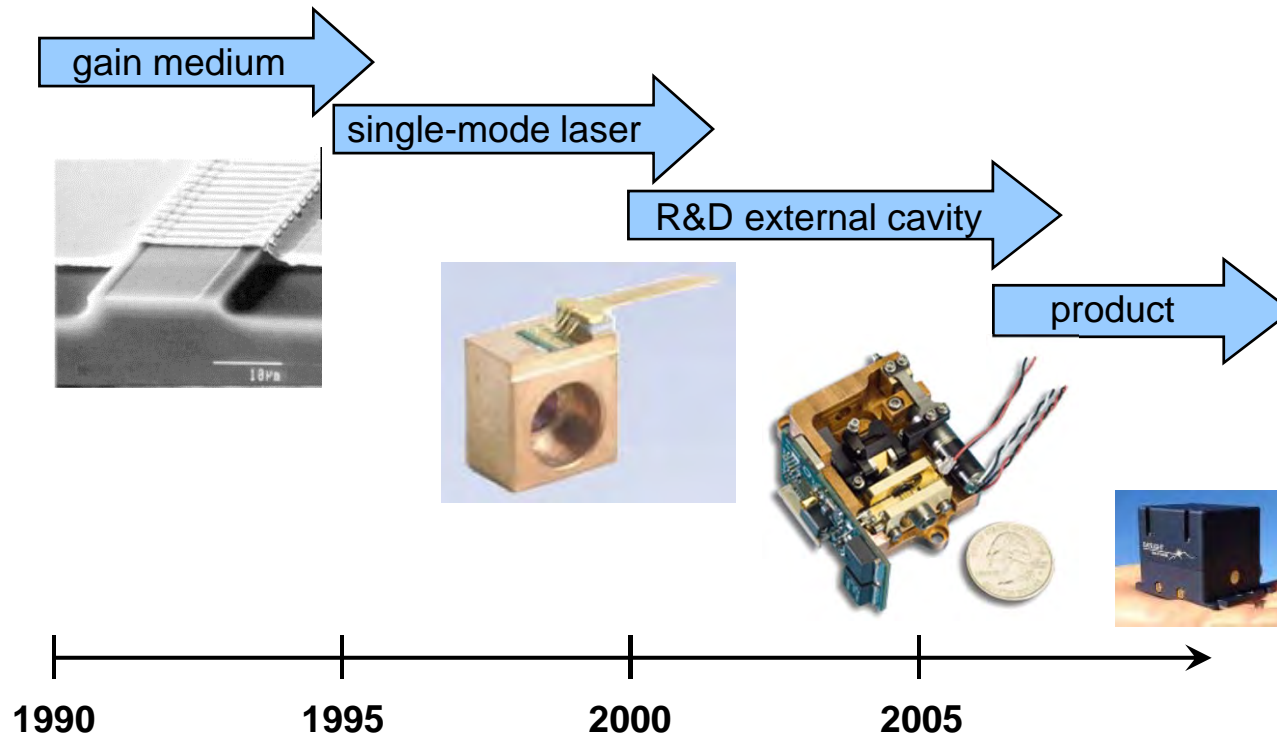


Example: InGaAs/InP Near-IR Lasers

- Product evolution from invention to commercialization ~20 years
- Tunable (i.e., +/- 2-6%) products now available from 600 nm to 2.0 um
- Example markets served: telecommunications, near-IR spectroscopy



Quantum Cascade Lasers – Timeline for Commercialization



- Product evolution from invention to commercialization ~15 years
- Broadly tunable products now available from <math><4\mu\text{m}</math> to $>11\mu\text{m}$
- *Accelerated time-to-market for QCL-based commercial products*

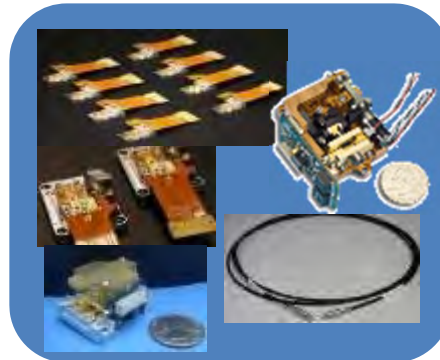
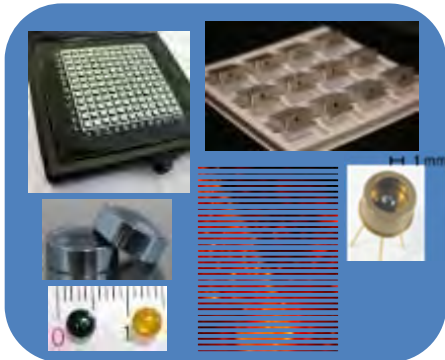


Technology Transition to Commercial Production

Components

Sub-Assemblies

Systems



Rapid Transition to Commercial Production is Essential for Widespread Adoption of Mid-IR Capabilities



Commercial Product History

Broadly-Tunable,
Pulsed Turn-Key
Lasers



High
Sensitivity,
Low-Noise
Detectors



Fixed
Wavelength,
Turn-Key
Lasers



Ultra-Wide
Tuning
($>300\text{cm}^{-1}$)
Lasers



QCL-Based
Microscope
Imaging System



MIRcat™ Ultra-Wide
Tuning Laser System



2006

2007

2008

2009

2010

2011

2012

2013

2014+

Broadly-Tunable,
CW Mode-Hop Free
Lasers



Rapid Scanning
Spectrometer

Aries™ High Power
Fixed Wavelength
Lasers



Miniaturized
Broadly Tunable
Lasers



Broadly-Tunable,
CW MHF (w/ dither)
Lasers



*QCL-Based Products Have Been Transitioned Into Production to
Serve Scientific and Commercial Applications*

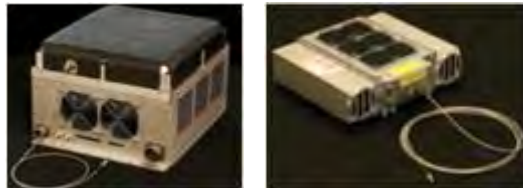


High Power and Portable Laser Product History

Military Production System Prototypes



High-Power, Fiber-Coupled Laser System Prototypes



Flight-Qualified Laser Systems



High-Power Spectral Beam Combined Lasers



Military Production System Prototypes



2008

2009

2010

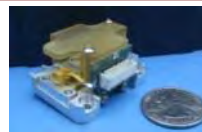
2011

2012

2013



Compact, Battery-Operated Lasers



Lightweight, Rifle Mounted Lasers



Tripod Mounted, High-Power Lasers



Handheld Targeting Lasers



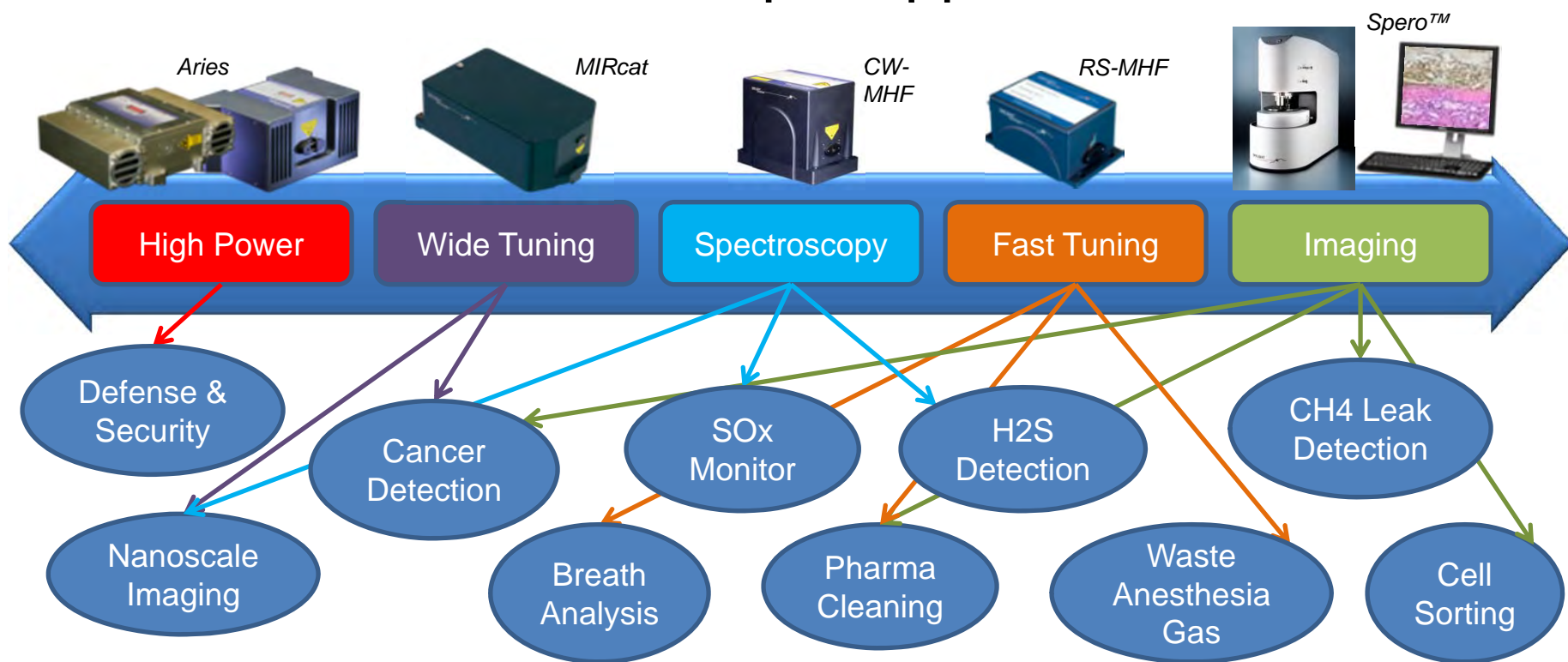
Handheld and Wearable Beacons



QCL-Based Laser Systems Have Transitioned Into Military Production Programs



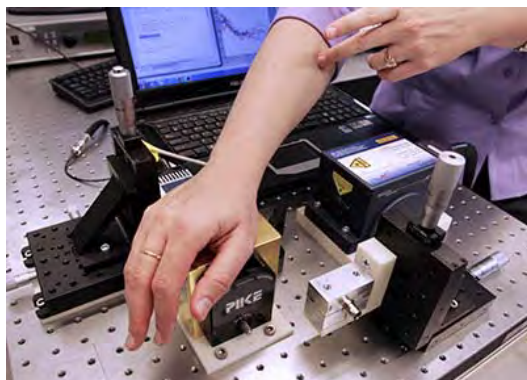
QCL Instrument Performance Capabilities to Address Multiple Applications



Diverse Applications Continue to Drive Performance Improvements for QCL Products



Selected Applications of QCL-Based Products



Noninvasive Glucose
(e.g., Gmachl, MIRTHE)

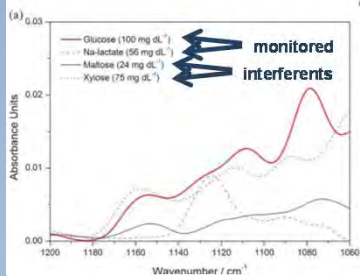


Standoff Detection
(e.g., ORNL)

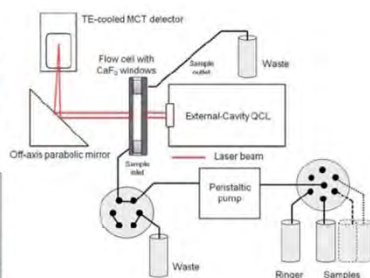


Environmental Monitoring
(e.g., MIRTHE)

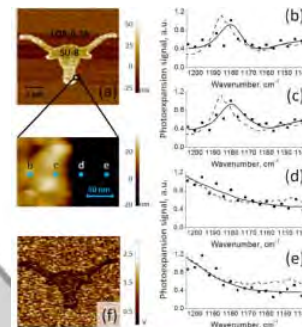
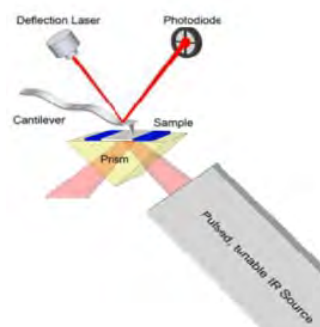
University of Vienna (Prof. Lendl)
The Royal Society of Chemistry Nov. 2010
Simultaneous determination of glucose and lactate in aqueous phase



Biomedical Research
(e.g., Lendl)



Absorption spectra of pure analytes dissolved in Ringer solution



Nanoscale Imaging
(e.g., Belkin, Basov)



Breath Analysis
(e.g., Risby)



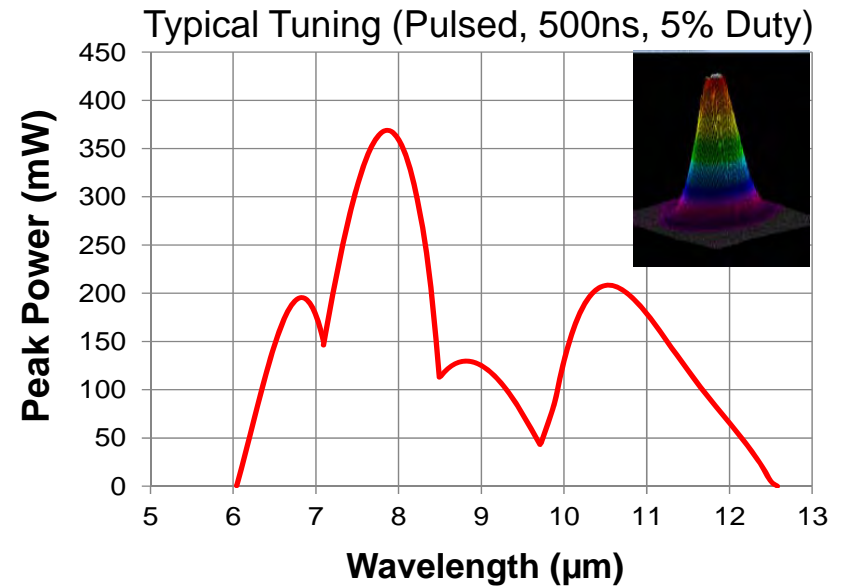
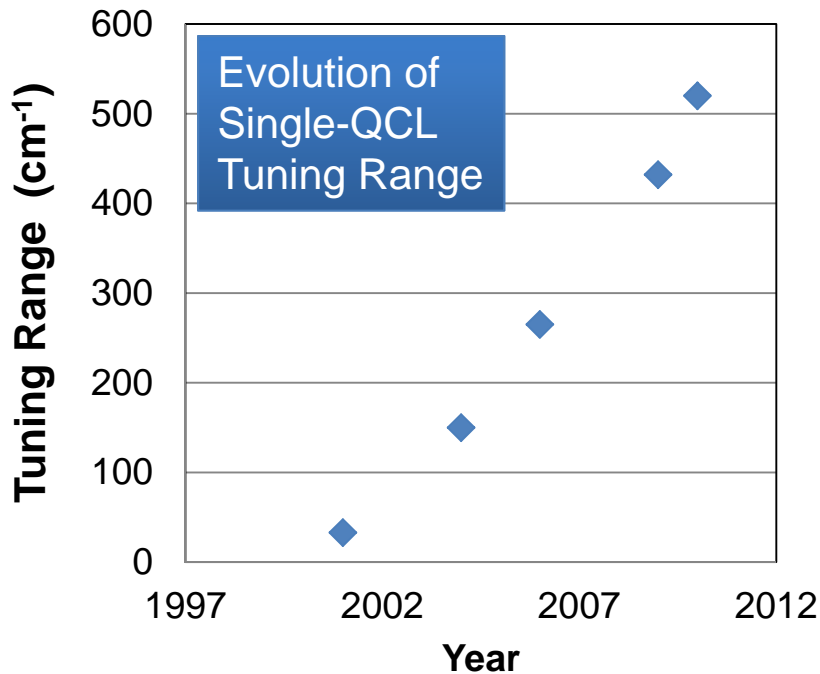
QCL Products Address Demand for Broad Tuning

- “Fingerprint” spectroscopy applications are driving demand for 750 - 1000 cm^{-1} coverage
 - QCL gain bandwidth continues to increase
 - Multi-QCL architectures have been commercialized

Multi-QCL “MIRcat™”

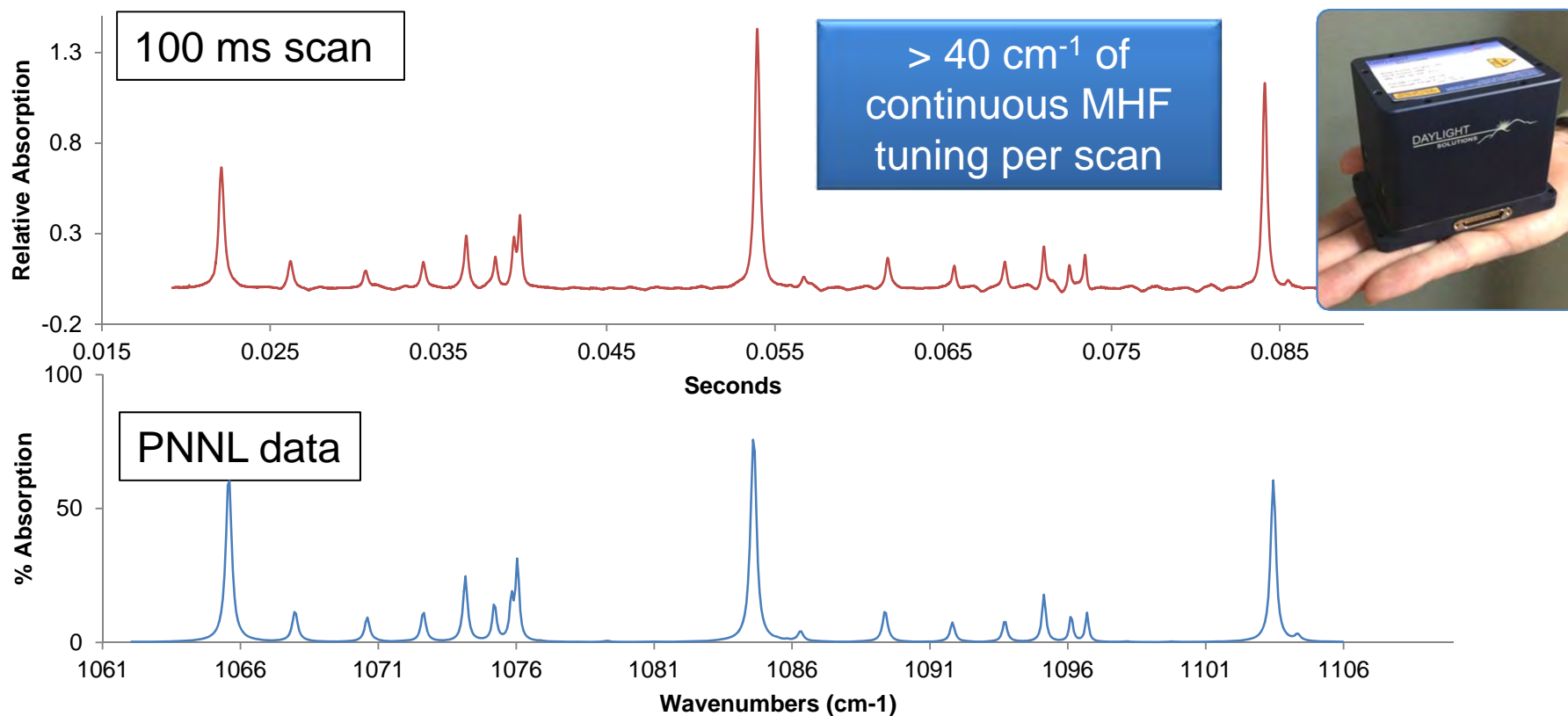


- CW or pulsed
- < 5 to > 12 μm
- Co-axial beams





Addressing Demand for High Volume: Compact Rapid-Scan CW-MHF OEM Modules



QCL Products Can Meet Future Demand for High Quality of Light



Emerging Application: *QCL-based Microspectroscopy*

(Prof. Wolfgang Petrich's Lab, U. Heidelberg)

Journal of Biomedical Optics 19(11), 111607 (November 2014)

Quantum cascade laser-based hyperspectral imaging of biological tissue

Niels Kröger,^{a,*} Alexander Egl,^a Maria Engel,^a Norbert Gretz,^b Katharina Haase,^a Iris Herpich,^a Bettina Kränzlin,^b Sabine Neudecker,^b Annemarie Pucci,^a Arthur Schönhals,^a Jochen Vogt,^a and Wolfgang Petrich^a
^aUniversity of Heidelberg, Kirchhoff Institute for Physics, Im Neuenheimer Feld 227, Heidelberg, 69120 Germany
^bUniversity of Heidelberg, Medical Faculty Mannheim, Medical Research Center, Theodor-Kutzer-Ufer 1-3, Mannheim, 68167 Germany

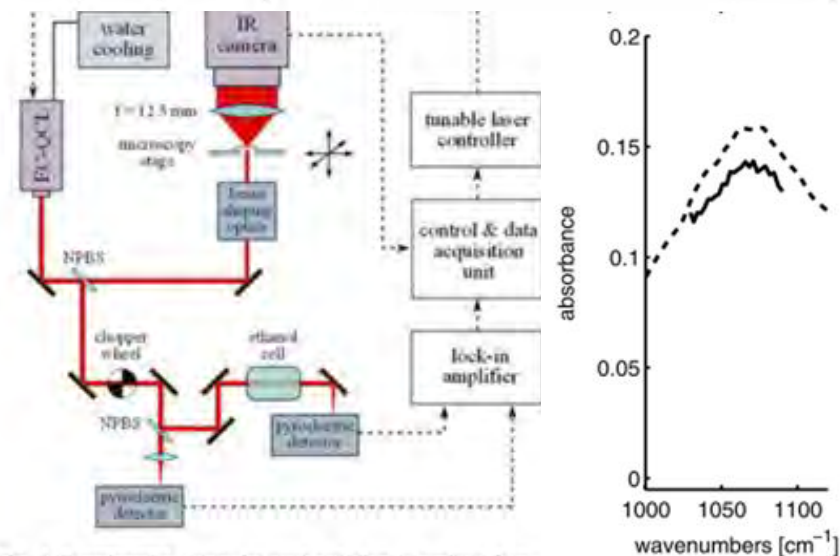
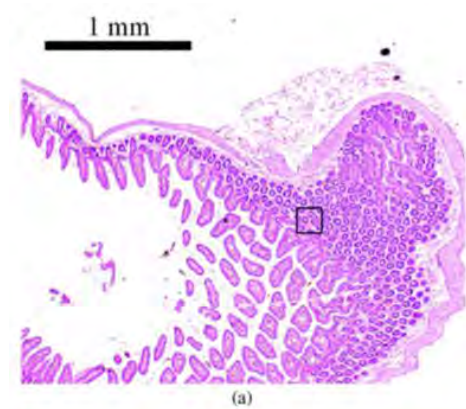
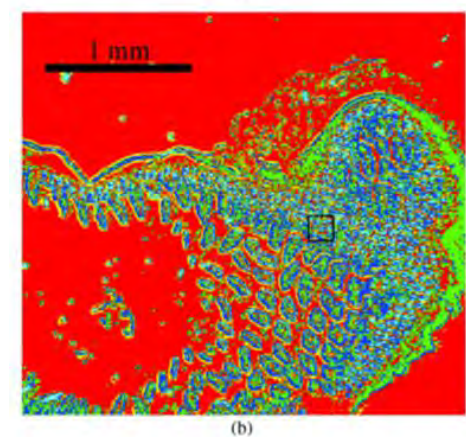


Fig. 1 Experimental setup: Infrared radiation is emitted from an external cavity quantum cascade laser (QCL). The beam is split by a nonpolarizing beam-splitter for simultaneous power- and wavelength-monitoring as well as sample illumination. NPBS, nonpolarizing beam-splitter.



Vis H&E stained image



QCL image (1030-1090 cm⁻¹)



Mid-Infrared Imaging: Past and Future

- A "Synchrotron" is a 100+ million dollar facility used to generate mid-IR light which is often used to feed into an FTIR for tissue analysis
- Customers rent time on the system to conduct research
- Daylight's Spero™ Microscope provides "Synchrotron performance on your desktop!"

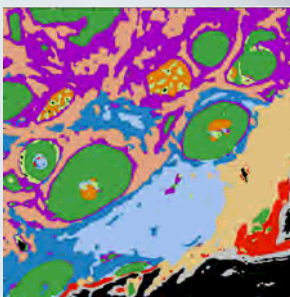
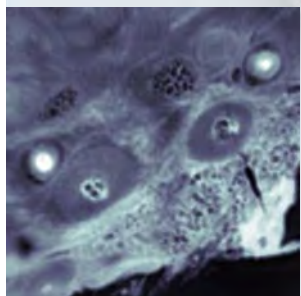


Spero™

Shining a New Light on Infrared Imaging™

**Visualizing chemistry,
without labels or stains**

DAYLIGHT
SOLUTIONS

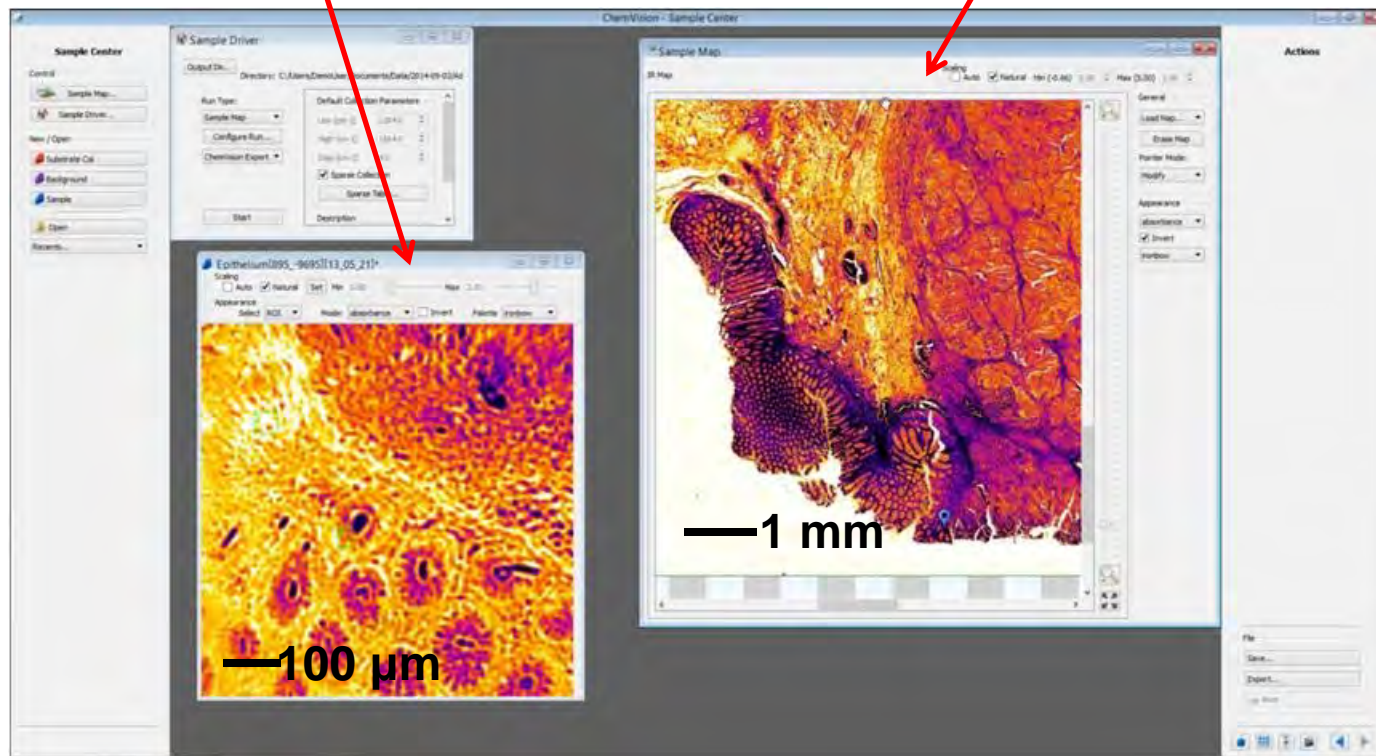




Spero™

- Live IR absorbance image at 30 fps
- 900-1800 cm^{-1} coverage

- Wide-area imaging for sample navigation
- Reflection and transmission modes
- Automated stage
- Batch data collection

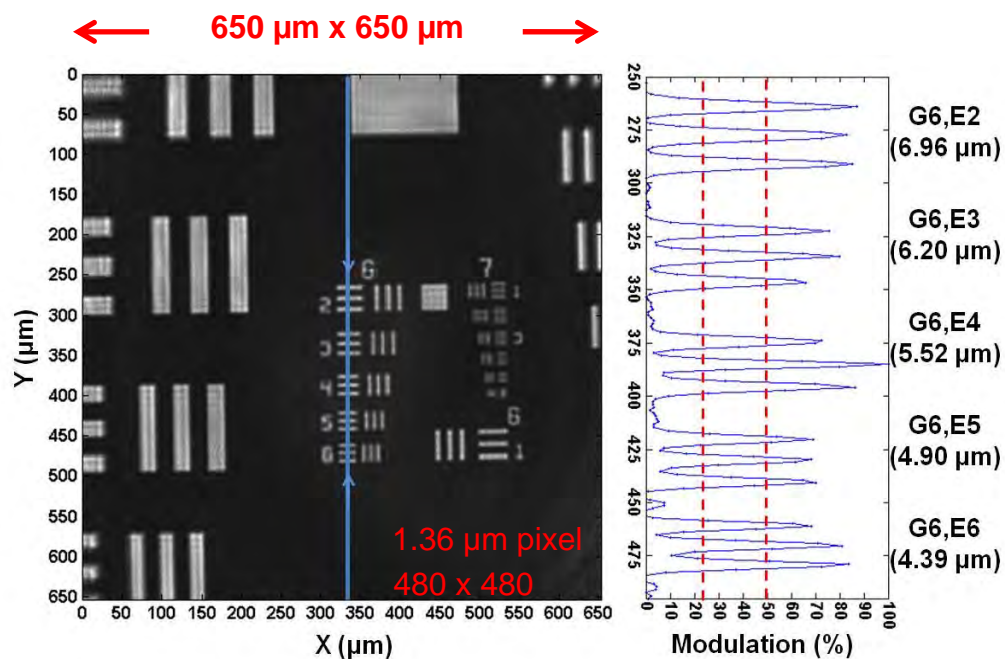


3 objectives (2 IR, 1 Vis)
 (IR) 0.7 NA, 12.5x
 (IR) 0.15 NA, 4x
 (Vis) 0.15 NA, 4x

(cancerous colon tissue on BaF2 substrate)



High Spatial Resolution Spectrochemical Imaging

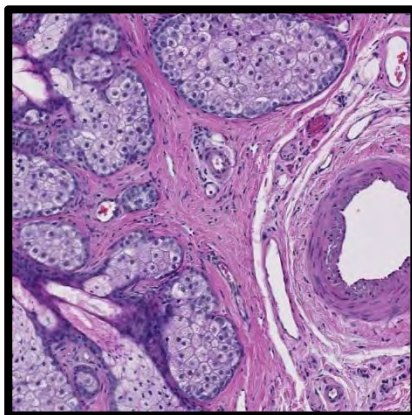


Spero™ Provides Near-Diffraction-Limited Performance

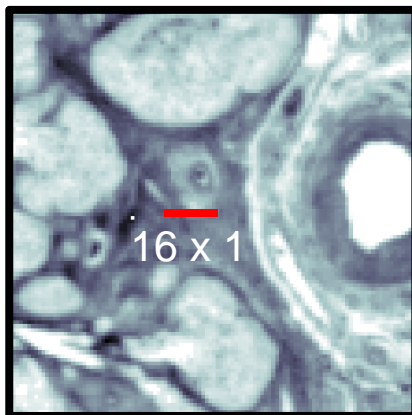


High-Definition Spectrochemical Imaging

H&E Stained Vis. Image

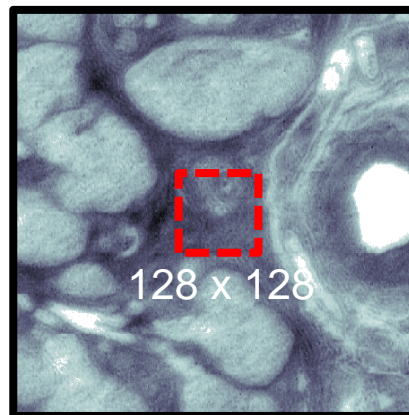


Linear-array FTIR



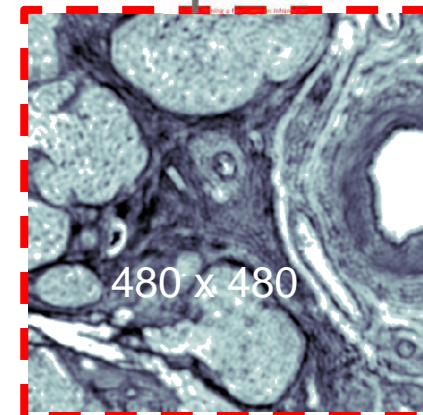
25 min

FPA FT-IR



120 min

Spero



5 min

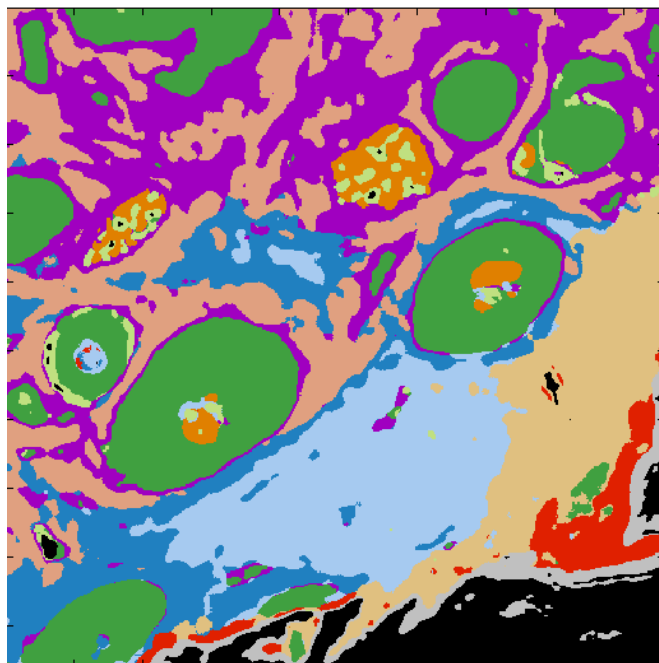
650 µm x 650 µm

Spero™ Combines Best-In-Class Performance of Imaging Techniques

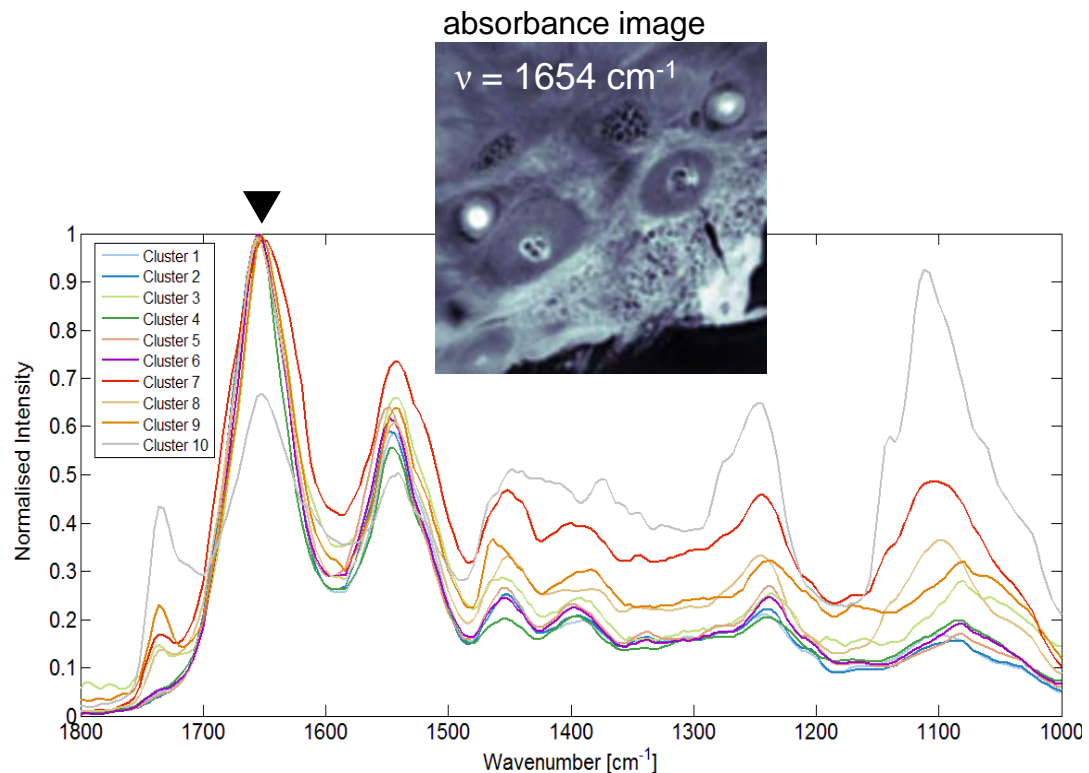
- *Speed (5X faster than current state-of-the-art)*
- *Spatial Resolution (comparable to visible; H&E)*
- *Field of View (meets industry standard for clinical samples)*
- *Fingerprint Spectra (comparable to state-of-the-art lab instruments)*



High-Fidelity Spectra Covering Fingerprint Band



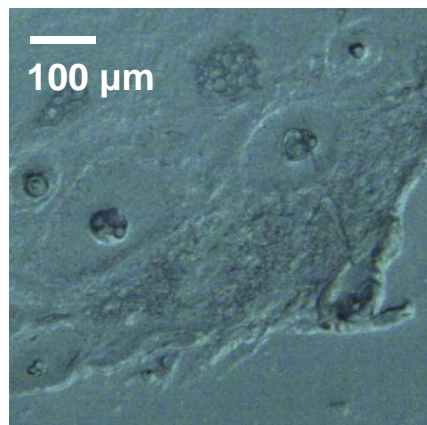
10 level HCA



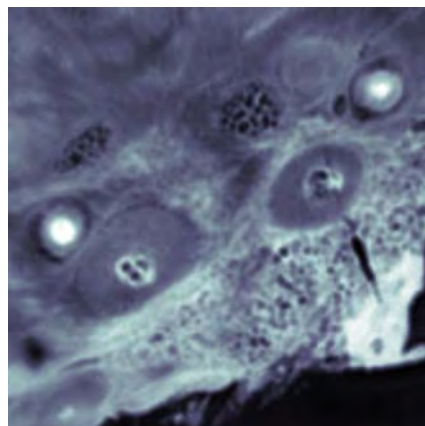
Mean cluster spectra



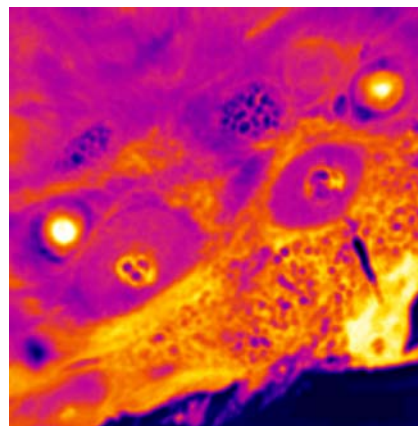
Digital Staining



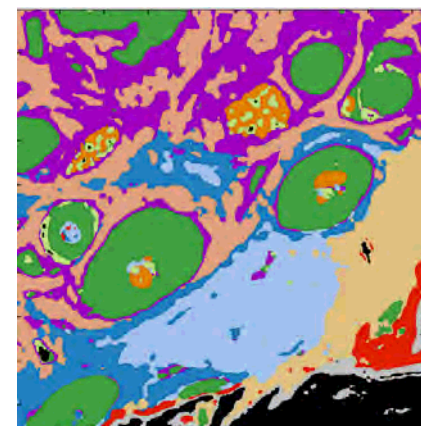
Visible image
(Unstained)



Monochrome
absorbance
image at
 1654 cm^{-1}



False color
absorbance
image at
 1654 cm^{-1}



Digital Stained
Image

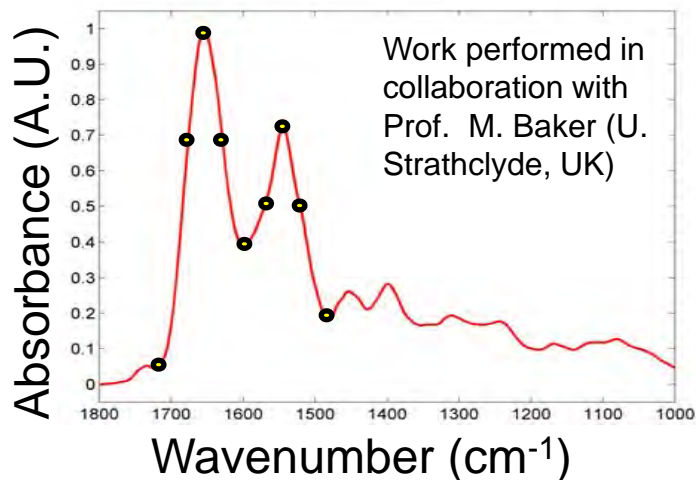
Spero™ provides a rapid, label-free method for segmentation based on the unique spectral fingerprint at each pixel



QCLs Enable High-throughput Protocols

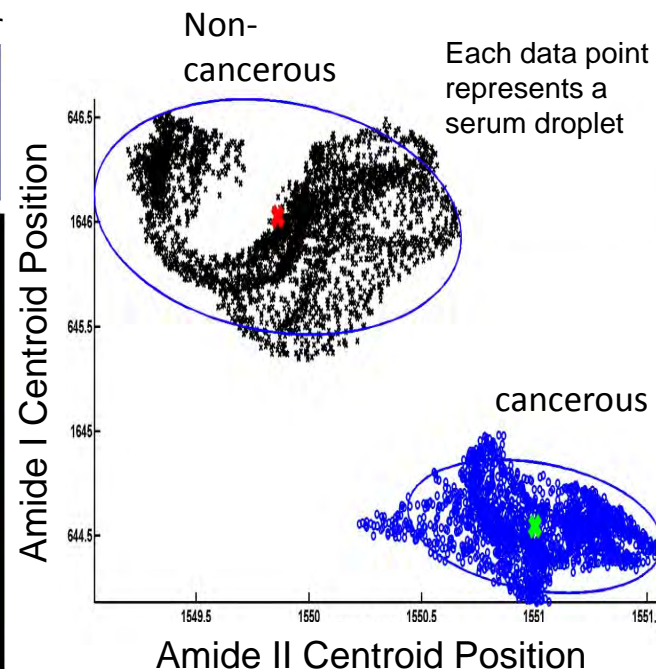
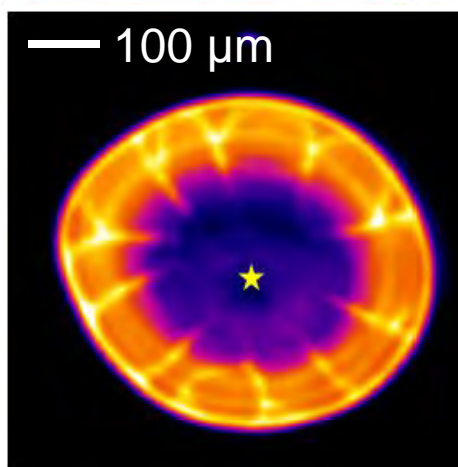
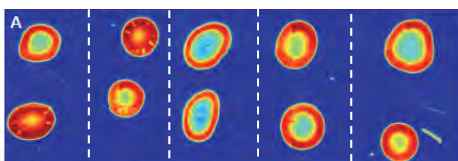


- Sparse data collection using only 9 frequencies clustered around Amide I and II bands enables robust segmentation between diseased and non-diseased blood serum droplets
- Enables large-scale multiplexing applications with precision micro-droplet techniques



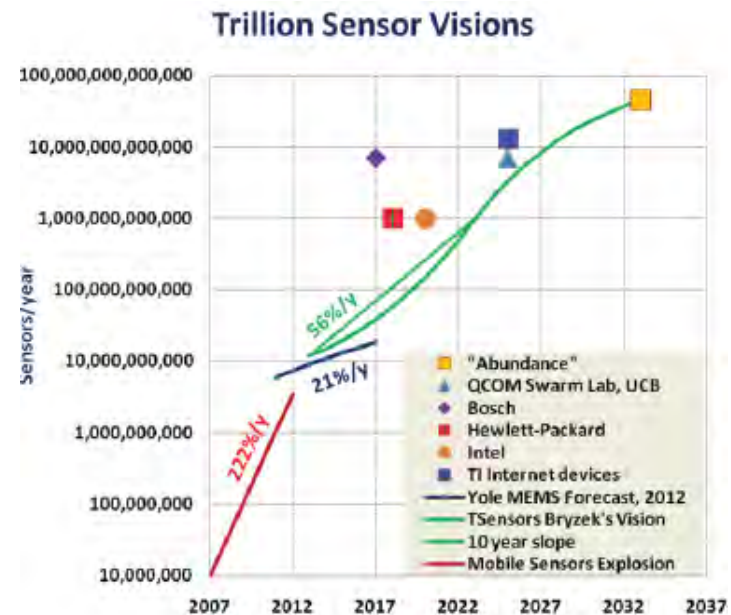
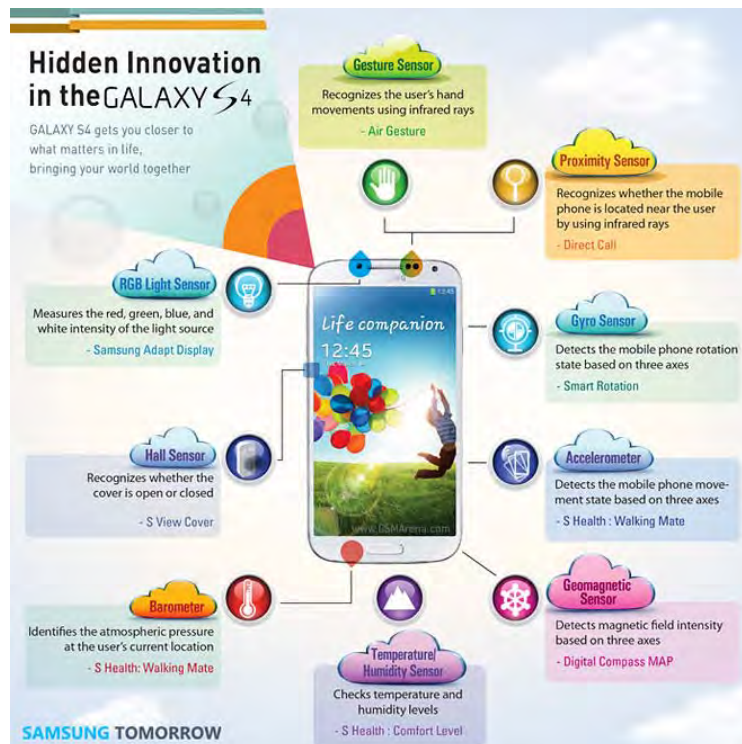
Raw pixel spectrum extracted from x, y position marked (yellow star) in b)

Non-cancer Brain cancer Lung cancer Breast cancer Skin cancer





Sensors Are Becoming Ubiquitous



- Four sensor types shipped over 1B units each in 2012
 - microphone, acceleration, gyro, compass
- Demand driven by sensor-based smart systems
 - Addressing global problems (e.g., energy, healthcare)
- Industry/Research creating roadmaps to Trillion Sensors



Sensing the World Around Us



How is my workout going?



Do I have the right prescription?



Is my fruit ripe yet?



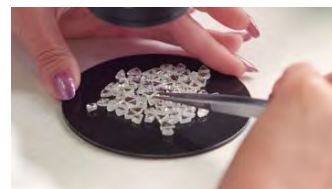
Should I have this checked?



What is today's air quality?



Is my food still good?



What is the quality?



Do I need to replace my groceries?

*Molecular Sensors Provide Valuable Information About
The Chemical Composition of Materials*



The Future of Mid-IR Sensing

- Mid-IR spectroscopy has been proven in many sensing applications
- Significant overlap with applications for Health and Home
- Movements such as the “Quantified Self”, Personal Fitness Monitoring, Personalized Medicine, Environmental Monitoring and Smart Appliances are driving demand for consumer-volume sensors





Early Stage Commercialization - Lessons Learned

- Pioneering new technology involves risk, but provides strong:
 - Foundation of critical technology elements for new markets
 - Competitive & IP position
- Leveraging proven technology accelerates development
- Scientific market provides visibility on new application trends
 - And creates strong product culture with “Quality of Light”
- Core technology is critical; QCLs provide:
 - Disruptive technology that accelerates market adoption
 - Scientific: new, often unique performance opening up new applications
 - Defense: rugged, high-reliability systems with robust quality foundation
 - Commercial: scalable platform for high volume opportunities
 - Performance flexibility suited to a wide range of applications



Summary

- Timeline for QCL commercialization has been faster than near-IR
 - Much near-IR has been leveraged!
- QCL capabilities (e.g., power, gain bandwidth) have advanced significantly during the past 10 years of commercial products
- QCLs have found their way in to many niche applications in spectroscopy, Scientific instrumentation and sensing
- QCL-based products have been proven and adopted in Military applications, requiring/demonstrating extremely high levels of ruggedization and reliability
- QCL-based products have been integrated into many meaningful applications; currently undergoing field testing and evaluation
- QCL-based systems are poised to see breakout opportunities and wide commercial adoption within the next 10 years!



Thanks to:

Team: Daylight Solutions Inc

National Science Foundation

Naval Research Labs

Office of Naval Research

PEO IEWS (US Army)

NAVAIR

Air Force Research Labs